SPECIFICATION (for Approval)

| Commodity | Low Voltage Power Capacitor (DRY-TYPE) |
|-------------------------|--|
| Rating | 250VAC 1P 50Hz |
| Ambient air temperature | 55 °C (Symbol : D) |
| Part NO. | RMC-SERIES |

| Approved | |
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| Prepared | Checked | Approved |
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| ΚΕΜΙΚΑ Κ. | - | K.J.LEE |

| SPECIFICATION | CAPACITOR UNIT | 1 / 7 |
|---------------|----------------|-------|
| | | |

1. Scope

This specification covers the design, manufacture and test of low voltage power capacitor unit intended to be used particular for power factor correction AC Power System.

2. Type and Ratings

| Туре | RMC-SERIES |
|-----------------------|-------------|
| Rated voltage [V] | 250 |
| Rated capacity [kvar] | SEE DRAWING |
| Phase [Φ] | 1 |
| Frequency [Hz] | 50 |
| Installation | INDOOR |
| Impregnation | EPOXY |

3. Service Conditions

| Residual voltage at energization | Not to exceed 10% of rated voltage |
|----------------------------------|------------------------------------|
| Altitude | Not exceeding 1,000m |
| Location | Indoor |
| Ambient air temperature | Please see following Table |

| | | Ambient air te | emperature [°C] | |
|--------|---------|----------------|-----------------|------------------|
| Symbol | Maximum | Minimum | Highest mean ov | er any period of |
| | Maximum | MILIITUTT | 24 h | 1 year |
| D | +55 | -25 | +45 | +35 |

Attention should be paid to the upper operating temperature of the capacitor, because this has a great influence on its life.

When the capacitor dielectric reaches a temperature below the lower limit of its category, there may be the danger of initiating partial discharges in the dielectric when the capacitor is initially energized.

| SPECIFICATION | CAPACITOR UNIT | 2 / 7 |
|---------------------------------|---|---------------------------------------|
| 4. Tests and Electrical parfor | | |
| 4. Tests and Electrical perform | nances | |
| 4-1. Test conditions | | |
| Unless otherwise specif | ed for a particular test or measurement, the ter | mperature of the capacitor dielectric |
| shall be in the range +5 | | |
| - | | |
| 4-2. Routine tests | | |
| | | |
| a) Capacitance measure | | |
| | I be measured at 0.9 to 1.1 times the rated volt | tage and rated frequency. |
| The capacitance tole | ance : -5% to +10% of rated capacity. | |
| b) Capacitor loss tanger | t (tan δ) measurement | |
| | ngent (tan δ) shall be measured at 0.9 to 1.1 tin | nes the rated |
| voltage and rated free | • • • | |
| | []. | |
| Dielectric loss | less than 0.35 | W/kvar |
| Power loss with dischar | ge device less than 1.0 V | V/kvar |
| | | |
| c) Voltage test between | | |
| - | terminals shall be carried out with a voltage of | : |
| $U_{\rm T} = 2.15 \ U_{\rm N}$ | | |
| $T_{T} = 10 \text{ seco}$ | nds | |
| where | | |
| U_{T} is testing volt | | |
| | ge of the capacitor. | |
| T_{T} is testing time | | |
| During the test, neith | er puncture nor flashover shall occur. | |
| d) AC voltage test betw | een terminals and container | |
| | terminals and container shall be carried out wi | ith a substantially |
| sinusoidal voltage of | | 2 |
| $U_T = 3 \text{kV}$ | | |
| $T_T = 10$ second | ds | |
| where | | |
| U_{T} is testing vol | age. | |
| - · · · · · | v | |

 $T_{\rm T}\,$ is testing time.

During the test, neither puncture nor flashover shall occur.

| | ATION | CAPACIT | OR UNIT | 3 / 7 |
|--|--|---|--|------------------------------------|
| The re The ca | apacitors shall be | nternal discharge device provided with a means | e shall be checked by a re s for reducing the residual isconnected from the sour | voltage to 75 volts or less |
| equal but les | ergized capacitor to the maximum | operating internal mear s internal temperature s | • | reach a temperature of at leas |
| | | | | |
| Overloads 5-1. Maximum | n permissible vol r units shall be su | tage | roltage levels according to | o table. |
| Overloads 5-1. Maximum | r units shall be su | tage | roltage levels according to Maximum D | |
| Overloads 5-1. Maximum Capacitor | r units shall be su | tage uitable for operation at v Volt factor | | uration |
| Overloads 5-1. Maximum Capacitor Type | e | tage uitable for operation at v Volt factor ×Un(r.m.s) | Maximum D | uration |
| Overloads 5-1. Maximum Capacitor Type Powe | e er | tage uitable for operation at v Volt factor ×Un(r.m.s) 1.00 | Maximum D Continuc | uration pus y 24h |
| Overloads 5-1. Maximum Capacitor Type | e er | tage uitable for operation at v Volt factor ×Un(r.m.s) 1.00 1.10 | Maximum D Continuc 8 h in ever | uration ous y 24h ery 24h |

5-2. Maximum permissible current

A capacitor unit shall be suitable for continuous operation at an r.m.s current of 1.3 times the current that occurs at rated sinusoidal voltage and rated frequency, excluding transients.

5-3. Maximum permissible reactive power

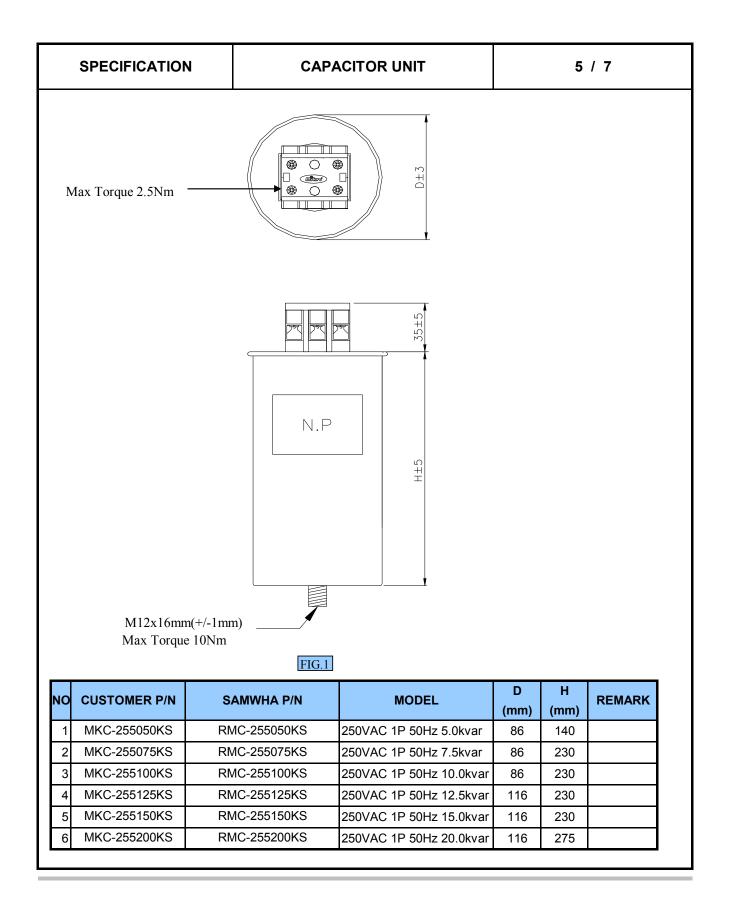
A capacitor unit shall be suitable for continuous operation at 1.35 Qn.

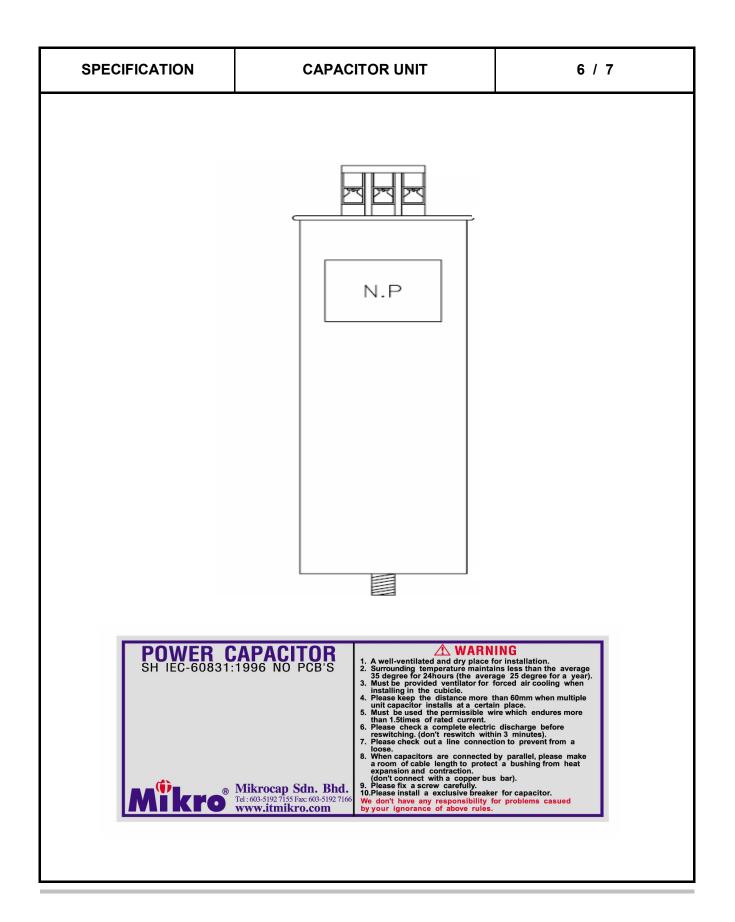
| Markings | | | |
|------------|---------------------------------|--------------------|--|
| a) Name | of manufacturer | | |
| b) Identif | ication number and | manufacturing year | |
| c) Rated | output Q _N in kilova | S | |
| d) Rated | voltage U_N in volts | | |
| e) Rated | frequency f _N in her | z | |
| f) Applic | ation standard | | |
| g) Discha | arge device | | |
| h) Insula | tion level | | |
| i) Chem | ical or trade name o | f impregnation | |

All capacitor furnished under this specification shall meet the design and testing requirement of IEC 60831-1

8. Warranty

We, the manufacturers, guarantee the quality and satisfactory operating when operated and maintained properly of the equipment supplied by us under this specification for the period of two years following the delivery date The guarantee shall be restricted to any damage on the equipment arising out of faulty materials or bad design or poor workmanship under proper use of equipment but not otherwise





| SPECIFICATION | CAPACITOR U | NIT | 7 / 7 |
|---------------|-------------------|------|-------|
| | STICKER ON BOX | | |
| | POWER CAP | VAC | |
| | Cap. | kvar | |
| | | uF | |
| | Phase | Ø | |
| | Freq. | Hz | |
| | Mikrocap Sdn | Bhd. | |